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Clifford W. Brooks OD
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Clifford W. Brooks OD : Lens Surfacing Handbook, 1e before purchasing it in order to gage whether or not it would be worth my time, and all praised Lens Surfacing Handbook, 1e:

This handbook provides the essential information opticians need while working at the lab bench. Topics covered include general lens considerations, layout for surfacing, and determining tool curves and lens thickness.